

INSTALLATION MANUAL

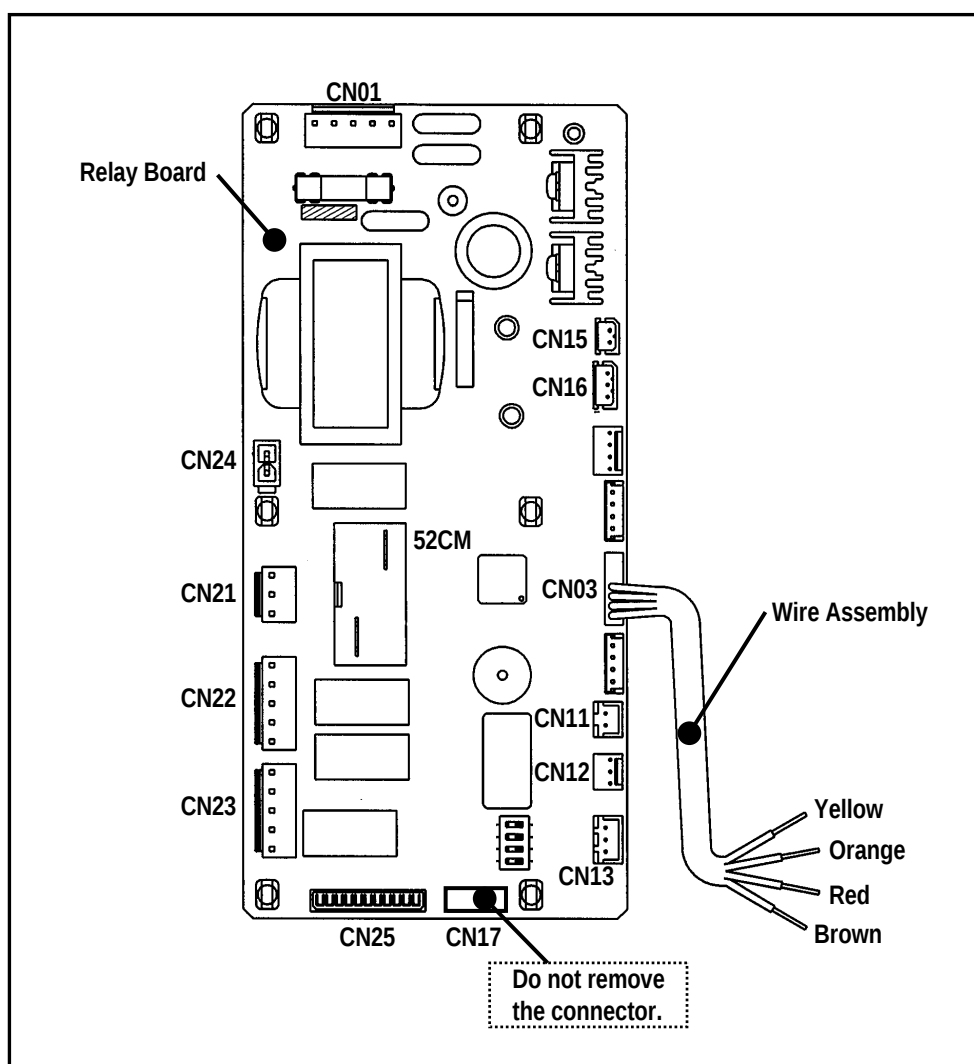
Controller Assembly (Part No.484500-3820)

FOR : CM12

Production Period: To December 2008 (1208)

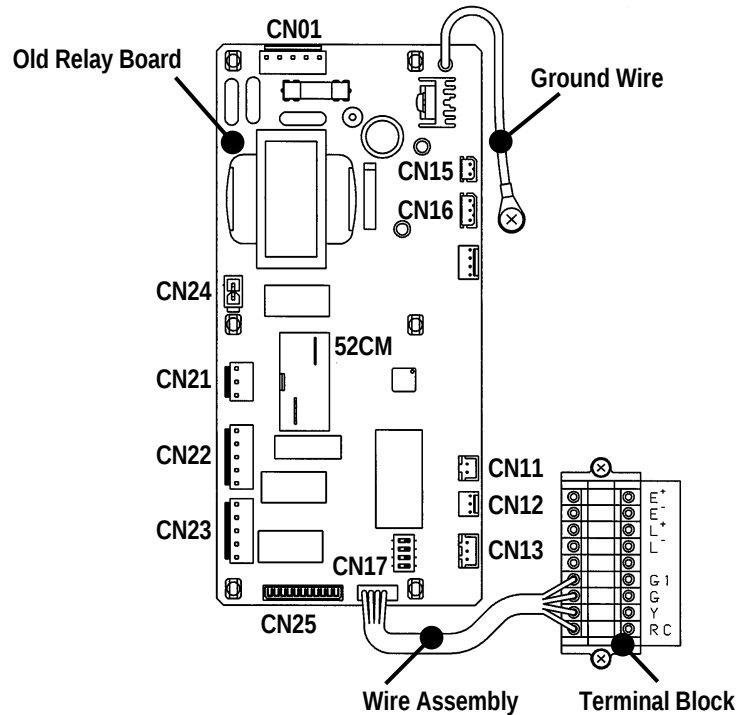
Controller Assembly

The controller assembly consists of relay board and wiring assembly as shown below.



Relay Board Replacement Procedure

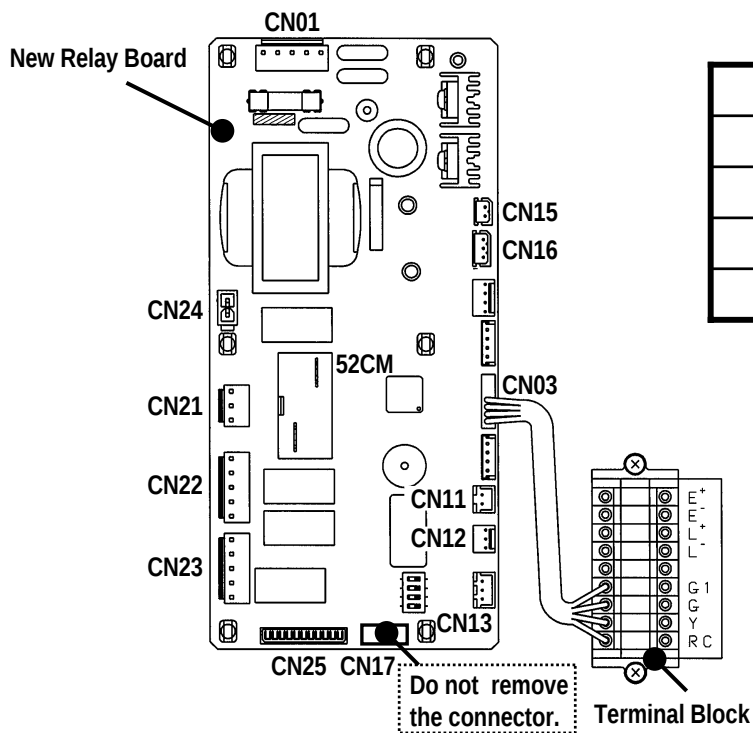
1. Remove the existing Relay Board, Ground Wire, and existing Wire Assembly from terminal block.



2. Install the New Relay Board onto existing stand-off and install Wire Assembly to terminal block.

Note : Use Wiring Table for reference when connecting Wiring Assembly to Terminal Block.

New relay board does not have ground wiring connection.



Wiring Table

Color of wire	Terminal Block
Yellow	G1
Orange	G
Red	Y
Brown	RC